**ERP Requirement Template**

**TNO : GGA0373**

**USER NAME : SARAVANESHWARAN.C**

**PROCESS FLOW : LINE TABLE & SEWING MACHINE ELECTRICAL PREVENTIVE MAINTENANACE ENTRY THROUGH QR CODE SCAN**

**MODULE NAME : ELECTRICAL PREVENTIVE MAINTENANACE ENTRY THROUGH QR CODE SCAN**

**COMPONENT NAME :**

**MENU LINK**

**SCREEN**

**DESCRIPTION:**

1. ELECTRICAL CHECK POINTS FOR SEWING MACHINE PREVENTIVE MAINTENANCE ENTRY – MONTHLY ONCE WISE

2. ELECTRICAL CHECK POINTS FOR LINE TABLE PREVENTIVE MAINTENANCE ENTRY – MONTHLY ONCE WISE

**CONDITIONS:**

|  |
| --- |
| **CONDITIONS** |
| 1 | VERY MACHINE MAINTANANCE TAKEN FOR 1 MONTH ONCE IN BETWEEN QR CODE FOR PREVENTIVE MAINTENANCE IT WILL SHOWS  | **ALREADY COMPLETED** |
| 2 | YELLOW COLOUR AND **BOLDED** HIGHLIGHTED POINTS | AFTER ENTERED THE VALUES ONLY SUBMISSION WILL DONE – REFER JOURNAL ENTRY (CHECK POINTS DETAILS)  |
|
| 3 | REPORT START TIME AND END TIME SHOULD NEEDED | AFTER SACNNED TIMER SHOULD START AND AFTER SUBMISSION DONE TIME SHOULD STOP |
|

**JOURNAL ENTRY (IF APPLIED): - CHECK POINTS DETAILS**

|  |
| --- |
| **SEWING MACHINE PREVENTIVE MAINTENANCE - MONTHLY ONCE** |
| **SL.NO** | **CHECK POINTS** | **VALUES** | **UOM** | **EXAMPLES** | **UOM** |
| 1 | **CONNECTOR CHECKING**  | YES / NO |   | YES / NO |   |
| 2 | **VOLTAGE CHECKING** | ALPHA NUMERIC | VOLTAGE | 230 | VOLTAGE |
| 3 | **LOAD AMPS CHECKING**  | ALPHA NUMERIC | AMPS | 1.25 | AMPS |
| 4 | **BOARD CHECKING** | YES/NO |   | YES / NO |   |
| 5 | **MOTOR CHECKING** | YES/NO |   | YES / NO |   |
| 6 | **MACHINE LED FITTING** | YES/NO |   | YES / NO |   |
| 7 | **AIR LEAKAGE SAVING CFM** | ALPHA NUMERIC | CFM | 0.5 | CFM |
| 8 | **CLEANING WORK** | YES/NO |   | YES / NO |   |
| 9 | REMARKS | ALPHA NUMERIC |   | VALUES OR NOS |   |
| **LINE TABLE PREVENTIVE MAINTENANCE - MONTHLY ONCE** |
| **SL.NO** | **CHECK POINTS** | **VALUES** | **UOM** | **EXAMPLES** | **UOM** |
| 1 | **BUS BAR CHECKING** | YES/NO |   | YES/NO |   |
| 2 | **PLUG TOP CHECKING** | YES/NO |   | YES/NO |   |
| 3 | **AIR LEAKAGE SAVING CFM** | ALPHA NUMERIC | CFM | 0.5 | CFM |
| 4 | **TUBE LIGHT CHECKING** | YES/NO |   | YES/NO |   |
| 5 | **NUMBER OF MACHINE RUNNING** | ALPHA NUMERIC | NOS | 15 |   |
| 6 | **LOAD AMPS CHECKING**  | ALPHA NUMERIC | AMPS | 0.5 | AMPS |
| 7 | **CLEANING WORK** | YES/NO |   | YES/NO |   |
| 8 | **CONNECTOR CHECKING**  | YES/NO |   | YES/NO |   |
| 9 | REMARKS | ALPHA NUMERIC |   | VALUES OR NOS |   |

**NARRATION (IF APPLIED):**

**ENTRY FLOW**



**APPROVAL SCREEN REQUIRED?**

 **YES**

**APPROVED BY:**

2 LEVEL APPROVEL NEED FOR THAT

ENTRY BY – ELECTRICIAN.

FIRST LEVEL APPROVEL BY – ELECTRICAL SUPERVISOR.

SECOND LEVEL APPROVEL BY – ELECTRICAL MANAGER.

**APPROVAL MENU LINK:**

**REPORT REQUIRED?**

 YES

**TYPE OF REPORT:**

 POWER BI

**REPORT FORMAT:**

|  |
| --- |
| **REPORT FORMAT IN PBI** |
| **SEWING MACHINE PREVENTIVE MAINTENANCE REPORT** |
| **UNIT** | GARMENTS 1&2 FLOOR | **START TIME** | 12:30 PM |
| **MACHINE NO** | O/L-413 | **END TIME** | 12:45 PM |
|  |   | **TOTAL TIME** | 00:15 |
| **SL.NO** | **CHECK POINTS** | **EXAMPLES** | **UOM** |
| 1 | **CONNECTOR CHECKING**  | YES / NO |   |
| 2 | **VOLTAGE CHECKING** | 230 | VOLTAGE |
| 3 | **LOAD AMPS CHECKING**  | 1.25 | AMPS |
| 4 | **BOARD CHECKING** | YES / NO |   |
| 5 | **MOTOR CHECKING** | YES / NO |   |
| 6 | **MACHINE LED FITTING** | YES / NO |   |
| 7 | **AIR LEAKAGE SAVING CFM** | 0.5 | CFM |
| 8 | **CLEANING WORK** | YES / NO |   |
| 9 | REMARKS | VALUES OR NOS |   |
|  |  |  |  |
| **LINE TABLE MAINTENANCE PREVENTIVE MAINTENANCE ENTRY** |
| **UNIT** | GARMENTS 1&2 FLOOR | **START TIME** | 12:30 PM |
| **LINE NO** | 15 | **END TIME** | 1:30 PM |
|  |   | **TOTAL TIME** | 01:00 |
| **SL.NO** | **CHECK POINTS** | **EXAMPLES** | **UOM** |
| 1 | **BUS BAR CHECKING** | YES/NO |   |
| 2 | **PLUG TOP CHECKING** | YES/NO |   |
| 3 | **AIR LEAKAGE SAVING CFM** | 0.5 | CFM |
| 4 | **TUBE LIGHT CHECKING** | YES/NO |   |
| 5 | **NUMBER OF MACHINE RUNNING** | 15 |   |
| 6 | **LOAD AMPS CHECKING**  | 0.5 | AMPS |
| 7 | **CLEANING WORK** | YES/NO |   |
| 8 | **CONNECTOR CHECKING**  | YES/NO |   |
| 9 | REMARKS | VALUES OR NOS |   |

REMARKS:

|  |
| --- |
|  |