

CURRICULUM VITAE

Career Objective:

To build a strong career in garment field & improve with challenging job where I can use my technical & managerial skills to achieve organizations objectives. Graduate with **16+ Years'** Experience in Garment Industry. High Performing and highly motivated and having expertise in Business excellence tools LEAN and 5S.

Educational Qualifications:

Year Jun 2019 – Oct 2021 - M.Tech in Textile Technology from SSM Engineering college, Kumarapalayam, affiliated to Anna University.

Year Jun 2000 – Apr 2003 - B.Tech in Textile Technology from JAYA Engineering College, Chennai, affiliated to Madras University.

Year Jun 1996 – Dec 1998 - Diploma in Textile Technology in Nanjappa Institute of Technology, Coimbatore.

Skills:

Organizational:

Strong time management and business planning, skill applied in production, enthusiastic team player and above all can withstand pressure. Very good in controlling the following performance factors.

- Production Planning
- Factory Efficiency
- Technical Direction
- Manufacturing cost
- Overtime reduction
- Manpower Ratio

Production Planning:

- Set the factory layout & few changes to suit compliance & smooth flow of materials.
- Made the SOP for recruitment of staff & employees
- Set SOP's for all departments & trained the staffs on there job responsibilities & monitored for the same continuously.
- From third month of factory achieved the eff. of 45% & reached up to 55% with best m/c layout & plan according to line capability.
- Handled all High Valued garments quantity ranges from 2500 to 200000pcs.

Technical:

Very good knowledge in CAD, Machineries & Folders. Suggesting to simplify the ease garment construction.

Professionally trained on IE & Lean concept. Very good knowledge of implementing re-engineering techniques to achieve quality and production.

- Improved the factory efficiency by identifying & eliminating the bottle necks
- Improved the fabric utilization & sent extra shipments
- Improved the cut to ship ratio
- Improved the through put time
- Reduced the man to machine ratio

Summary of Experience:

M/s Arvind Limited - Essentials Division (Nov 2022 to till)

Working as **Chief Manager Essentials Operations**, Chitradurga in Karnataka - Reporting to COO.

Job Responsibilities:

- Responsibility to manage the unit 1000m/c factory operations and ensure that factory is running profitably.
- For the making of Knit Tops and inner wears of Men, Women and Juniors productions with 5S.
- Factory compliance process, Employee Relationship & Administrations
- Handling QIMA, FCCA, GMP, Disney, Levis and WRAP compliance audit activities in these facilities.
- Planning and Coordination with HO merchant team to achieve required quality and production with factory SAH and On-time shipment
- Monitor and reduce OH cost and manage factory budget and ensure factory running target.

M/s Reliance Retail Limited (Trends), (Sep 2018- May 2022)

Worked as **Deputy Manager Reliance Trends** -Reporting to VP of Trends-RRL.

Job Responsibilities:

- Responsibility to guide nearly 10+ factory operations and ensure that factory is running profitably. (About 2000+ machines)
- For the making of Woven and knit Tops & Bottoms reduction cost and increase production with technical setting of the garment. Audit and inspect periodically given technical advice for each factory to achieve required quality and production.
- Responsibility to manage factory compliance process and entire Zone operations and ensure that factories are running target.
- Coordination with factories team meets for present order status, future orders and product costing to discuss fewer margins.

M/s Vind Exports, (Apparels Division) (Aug 2013- July 2018)

Worked as **General Manager** of 300m/c company located near Dindigul.

Job Responsibilities:

- Responsibility to manage the Unit 300m/c factory operations and ensure that running profitably.
- Coordination with buying office, merchandising team meets for future orders, present order status, and product costing and to discuss capacity status of the factories and to accept any order or not when there are fewer margins.
- Technical specification for each operation to achieve required quality and production for Knits men & women and junior wears.

M/s Texport industries Pvt. Ltd.,TIPL-7 (Jun2008- Jun2013)

Worked as a **Unit-Head** one of the 600m/c factory in peenya division Bangalore. (Factory known as Robert graham)

Job Responsibilities:

- Involved in style risk analysis for all confirmed orders.
- Production plan, Material plan and machinery plan is done or reviewed.
- Guiding the team to get production and quality requirements based on the sewing standards.
- For the reduction of making cost, production friendly samples, technical setting of the garment.
- Conducting PPM & advising the critical operation during the Production methods to be followed cutting, prodn., finishing and machinery setting etc.,
- Costing of production floor and Cost cutting of production processes

M/s Celebrity Fashions Limited, (May 2004- May 2008)

Worked as a **Senior IE & Technical** in HO at Madras Exporter Promotional Zone (Special Economic Zone) a 1000m/c factory in Chennai.

Job Responsibilities:

- Heading the Research & Development Department, which involves from the tech pack stage to the making of the samples including video coverage as well as the better economical methods.
- Responsible Denim line-setup with special machines & training the operators
- Conducting pre-production meetings with Quality and Production team.
- Allocating the style / order quantity to sewing lines based on capacity.
- Charting line layout and operational requirements in the production floor for every new style.
- Continuous operator monitoring and skill development through upgrading.

PERSONAL PROFILE:

Date of Birth	: 25-05-1979
Marital Status	: Married
Language	: English, Tamil, Telugu and Kannada
Place	: Vaniyambadi, Tamilnadu.

DECLARATION:

I hereby declare that all the above mentioned details are true to the best of my knowledge.

(R.MUTTHUKUMAR)