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CAREER VISION

To leverage my 30+ years of expertise in manufacturing operations, quality assurance and people management to drive organizational growth, operational excellence, and innovation in a senior leadership role in a reputed organization.

EXECUTIVE SUMMARY

A results-driven manufacturing leader with a proven track record of optimizing processes, enhancing productivity, and fostering organizational growth. Certified Six Sigma Black Belt professional with expertise in.

- Operations and Production Management
- Quality Assurance and Compliance
- Strategic Planning and Execution
- Team Leadership and Development
- Process Improvement and Cost Optimization
- Recognized for innovative problem-solving, cross-functional team collaboration, and a relentless drive for excellence in dynamic, multicultural environment.

KEY ACHIEVEMENTS

- Achieved a 15–20% productivity increase using Value Stream Mapping and innovative production techniques.
- Successfully reduced rejection rates from 4% to 1%, enhancing customer satisfaction.
- > Played a pivotal role in establishing a new manufacturing plant.
- Improved Right First Time (RFT) performance from 35% to 65%, ensuring timely bulk processing and shipment.
- Received the Best Project Award for reducing TDS levels by 3% and plant operating costs by 12% in the CETP Tirupur project.

PROFESSIONAL EXPERIENCE

Vice President - Operations

Bestitch Knits, Tirupur 2014 – Present

- Spearheaded end-to-end manufacturing operations with an employee size of 2000, achieving 98% On-time delivery.
- Enhanced productivity through the introduction of ETON-UPS production methods.
- Implemented ISO 9001:2015, SA 8000, FAIR TRADE USA, Organic, C-TPAT and WRAP certifications, ensuring compliance with global standards.
- Reduced production costs by streamlining processes and eliminating inefficiencies

AGM - Operations

S P Apparels Ltd., Coimbatore 2009 – 2014

- Formulated and executed manufacturing strategies, achieving significant cost savings.
- Monitored and optimized customer vs. capacity allocation, ensuring efficient resource utilization.
- Oversaw P&L responsibilities for the manufacturing facility.

Plant Manager

CMT Ltd., Mauritius 2008 – 2009

- Managed large-scale operations, ensuring adherence to quality and delivery standards.
- Gained substantial expertise in handling multinational employees.

Sr. Factory Manager

Prachi Exports, Tirupur 2000 – 2008

• Led a team to achieve consistent quality to meet international customer expectations.

QA & Merchandiser

Linmark (HK), Bangalore 1996 – 1999

- Oversaw quality assurance processes and collaborated with clients on product specifications.
- Conducting factory audits and final inspection of the products

Sr. QC & QA Manager

Renaissance Creations, Tirupur 1990 – 1996

- Developed and implemented process control systems, reducing defects significantly.
- Implemented Critical Path analysis

AREAS OF EXPERTISE

Operations Management

- Maximizing resource utilization and productivity.
- Implementing Industrial Engineering principles for efficiency.
- Introducing innovative methodologies to enhance processes and reduce costs.

Total Quality Management

- Establishing and monitoring quality standards throughout production.
- Leveraging Quality Assurance Management System for continuous improvement.
- Meeting international customer requirements.

People Management

- Fostering industrial harmony through effective communication and grievance handling.
- Designing training programs to enhance employee skills and motivation.
- Building and leading high-performing cross-functional teams

CERTIFICATIONS & TRAINING

- Six Sigma Black Belt •
- Lean Management
- Leadership Excellence •
- Improving Quality & Productivity AOTS & PEGASUS
- ISO & SA Implementation ۲
 - Supply Chain Security System
- **5S** Practices

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- Indian Statistical Institute (Best Project Award Winner)
- Criyasis Consultancy, Chennai
- NIPM Kolkata

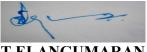
- Conquest - IQSS
- - ABK-AOTS Dosokai
 - **EDUCATION**
- MLS (Master of Labour Studies) M.K. University, Madurai, 1995
- B.Sc. M.K. University, Madurai, 1987 •

PERSONAL INFORMATION

Date of Birth Marital Status Languages known	 05.05.1966 Married, Son is a Software Engineer in Automobile Industry English, Tamil and Malayalam.
Strength	: Leadership Emotional Intelligent Cost-consciousness Receptive & Results driven mindset.
Professional Membership	: Life Member of National Institute of Personnel Management : Individual member of ABK-AOTS Dosokai

DECLARATION

I hereby declare that the above-mentioned information is true to the best of my knowledge



T.ELANGUMARAN.