#### Gnanaprakasam Sundharam B.Tech( Textile Technology) Contact:+918667474762(M), E-mail: gnanam1979@yahoo.co.in

#### Objective:

- ✓ To be an important part of a professionally managed team.
- ✓ Contribute my value-added services and to grow with the company.

#### **Personal Profile:**

- ✓ Technically accomplished professional with over 20+ Years of rich experience in Knitted Production Operations, Plant Operations, Quality, Safety, Project Execution, General Administration and People Management with specialisation in Apparel Production Management. Designated as AGM: JG Hosiery Pvt Ltd − Sipcot. Perundurai, Erode. from 30<sup>th</sup> Oct 2019 onwards...
- ✓ Proven abilities to enhance production process operations optimise resource & capacity utilization; escalate productivity & operational efficiencies, while curtailing costs & expenses. Proven abilities in managing technically advanced, cost-efficient, state of the art Production Systems and Processes. Keen understanding of the formalities and implementation of Quality Systems and excellent skills in complying with the norms of Regulatory Authorities. An enterprising leader with abilities in leading multiskilled motivated teams to achieving organisational goals and industry best practices.

## <u> Career Highlights :</u>

#### 30th Oct 2019 to 28Th Oct 2024 – JG HOSIERY Private Limited – Tirupur

JG Hosiery entered the domestic market in the year 1973 and as on date they are one of the leading inner wear supplier in India. Having the operations across all the states in INDIA.

Reporting To :MD

AGM- Production (SIPCOT): Steam calendaring, steam compacting, fabric checking, fabric dispatching, fabric warehouse, Cutting(manual, lectra, Morgan&beirrebi), Sewing, packing, FABRIC AND FINISHED GOODS WAREHOUSE of 2 In housed production AND Warehouses handle in Sipcot Perundurai. Erode.

**AGM- Production ( HO ) : ORDER INWARD TO FG DISPATCH.(fabric Inhouse ,store,**Cutting( manual,lectra,Morgan& beirrebi ) , Sewing , packing, FABRIC AND FINISHED GOODS WAREHOUSE of 120 supplier production.

## SAME DAY DISPATCH WITH DELIGHTFUL QUALITY

(Moto initiated and created.)

Style Handled: Men's Trunk, Brief. & Ladies Panties, slips, Bloomer And Cycling shorts.

## 15th June 2018 to 7th oct 2019 – Dixcy Textiles Private Limited – Tirupur

Dixcy entered the domestic market in the year 1981 and as on date they are one of the leading inner wear supplier in Tirupur. Having the operations across all the states in INDIA.

Reporting To: CSO (Customer Supply Officer)

**Ancillary Head– Production**: Cutting, Embroidery, Printing, Sewing & packing of 11 In housed production Units in Tirupur.

# 11<sup>th</sup> Nov 2012 to 1<sup>st</sup> June 2018 – Jay Jay Mills India Private Limited – Perundurai&Tirupur

Jay Jay Mills entered the export market in the year 1991 and as on date they are one of the leading kids wear exporters in Tirupur. Having the operations across four countries in world (India, Sri Lanka, Bangladesh& Ethiopia).

Reporting To: Managing Director

**Factory Manager – Production: Cutting**, Embroidery, Garment Printing, Sewing & packing.

- ✓ Responsible for overall production, Planning, Efficiency, Machine& Material Utilization.
- ✓ Responsible for yearly Business Plan & Achievements for Manpower & production.
- ✓ Responsible for overall health & safety in the factory.
- ✓ Responsible for Training & Development of employees.
- ✓ Responsible for cost reduction.
- ✓ Overseeing production related tasks including planning, procurement, control & trouble shooting for achieving the planned periodic schedules.
- ✓ Coordinating Internal Audits & External Audits like ISO, Wrap, SQP & etc....
- ✓ Responsible for Monthly, Weekly & Daily management review meetings& Improvement follow ups.
- ✓ Responsible for incentive proposals & implementation.
- ✓ Responsible for organizational proposals.

#### Sep 2011 To Oct 2012- AsianFabrix Ltd, karur.

Asian Fabrix is a 30 million USD company having about 2 factories with a total employee strength of 1650 people. It's producing all variety home textile products Sofa covers / Curtains for famous US & European labels.

Reporting To: Managing Director

Labels : Ikea

Factory Manager: Plant Operations

#### December 2008 To Aug 2011 - Primero Intimates , Coimbatore.

Primero Intimates having about 2 factories with a total employee strength of 1300 people. It's producing all variety garments for Men, Ladies (Bra)& Kids in tops, bottoms, jackets, knits garments for famous US & European labels.

Reporting To: General Manager Labels: Mothercare, Lee&Fung

Factory Manager—Cutting, Printing, Embroidery, Sewing& Finishing.

#### June'2005 To Nov 2008 SCM Garments Pvt Ltd ,Thekkalur-INDIA.

SCM GARMENTS PRIVATE LTD 100 million USD company having 58 factories in India & total employee strength of 35000 people. It's producing T-shirts / Boxer's / trousers/ shorts/ jackets/ kids garments for famous US, UK & European customers

Reporting To: I E Manager

Labels : Diesel, Tesco, Marks & Spencer, Decathlon, Walmart, Lindex,

Columbia, Levis, primark

Head Industrial Engineer – Sewing

#### June 1998 To May'2002 Johnson Textiles, Tiruchengode – INDIA

Reporting To: Production Manager

Labels : Domestic Sr.Supervisor- Sewing

## **Project Accomplishments:**

- ✓ Production & Quality Systems
- ✓ Strategies for Reducing Batch Setting Lead Time
- ✓ Method of Production Management

## **Education Qualification:**

- ✓ 2002–2005, SSM College of Engineering, Anna University, Komarapalayam, Tamilnadu. INDIA. Bachelor of Technology (B. Tech Textile Technology) 60 %
  - ✓ 1996-1998, Erode Institute of Textile Technology, Kavundapadi, Tamilnadu, INDIA.Diplomo in Textile processing.

1995-1996 HSC (Biology & Mathematics Group) - 70 % Govt Higher Secondary School ,Kumarapalayam,INDIA

✓ 1993-1994, Government Higher secondary School, Stateboard, Kumarapalayam, Tamilnadu, INDIA. School Secondary Leaving Certificate- 63 %

#### **Extra Curricular Activities:**

- ✓ University Cricket Player & Captain (Two time's won the winner award).
- ✓ Life Member in Textile Association India (TAI)
- ✓ Two times participate International level Textile conference
- ✓ Certificate holder for Diploma in Sewing machine operations
- ✓ Certificate holder for method of production management conducted by JUKI

#### **Achievements:**

- ✓ Improve overall Machine Utilization from 26 % to 85% in Embroidery.
- ✓ Improved overall sewing efficiency from 55% to 78% over 9 months and rewarded best productive factory for consecutive 12 months.
- ✓ Maintained 2-3% DHU in final audit.
- ✓ Achieved 100% on time delivery in case of actual x-factory.
- ✓ Have reduced manpower in trimming, checking, finishing, sewing, and all other related depts.
- ✓ Reduced Product QCO time from 3 hrs to 40 minutes in Sewing.
- ✓ Cut to Ship Ratio increased from 90% to 98% by introducing Self Check within each operation.
- ✓ Man power Arrangement with Using of Man Machine Ratio (MMR)
- ✓ Implement Industrial Engineering Concepts in utility &Machine maintenance and achieve 95% efficiency & 85% machine utilization.

## **References:**

1.Mr.B.Mayilvahanan General Manager - Operations, Jay Jay Mills India Private Limited Phone (Office): 0091–421-4335585

Mobile: 0091-9894-666112

Email: bmayilvahanan@jayjaymills.com

## **Personal Data:**

Date of Birth	12.05.1979
Age	45
Religion	Hindu
Nationality	INDIAN
Martial Status	Married
Father's Name	M.K.Sundaram
Mother's Name	S.Vijaya
Passport No	G 7649446
Languages Known	English, Tamil, Hindi (Understand)
Contact Number	+918667474762
Permanent Address	65D New Pallipalayam Main road,
	B.Kumarapalayam, Namakkal Dt.
	Tamil Nadu, India-638183.
Temp. Address	Sri Vijaya illam,
	thenral nagar, Perundurai-638052,
	Erode Dt. Tamil Nadu, India
Present Salary	Rs.150000 INR per Month
Expected Salary	Negotiable
Driving Licence	Two wheeler & Four Wheeler (LMV)
Driving Licence Number	F/TN/34/003290/2004
Notice Period	Immediate Joiner
E-Mail	gnanam1979@yahoo.co.in

# **Declaration:**

I hereby declare that the above furnished	information is true to the best of my knowledge.
Place:	
Date:	Your sincerely,

(Gnanaprakasam Sundaram.)