

Prathapchandran Mp

Quality assurance manager

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To establish myself in one of the premier organizations, I am lookout for a challenging job where I can work and do best of my abilities and contribute towards the realization of the organizational goal.

Willing to relocate: Anywhere

Work Experience

Quality Assurance Manager

Tvk exports Pvt Ltd-Karur, Tamil Nadu

Full-time

1 month notice period

October 2024 to Present • Full-time

Working as a quality assurance manager

QA Manager

R.K. Exports karur pvt ltd-Karur, Tamil Nadu

Full-time

September 2022 to September 2024 • Full-time

Factor quality management system

Leading quality team

Control the rejection and rework%

External inspection coordination.

Total quality management yarn to shipment.

Assistant Manager Quality

Synthesis Home Textiles Private Limited-Karur, Tamil Nadu

Full-time

March 2019 to August 2021 • Full-time

Factor quality management system

Leading quality team

Control the rejection and rework%

External inspection coordination.

Total quality management yarn to shipment.

deputy manager - production and quality(sewing operation)

Himanrsingka, Hassan-Hassan, Karnataka

Full-time

2018 to July 2019 • Full-time

Responsibilities:

Production with good efficiency, more than 80%

Production and system
On time shipment
Rejection less than 2%
100% Man power utilization
Pre planning for machinery and equipments requirement
Co-ordination with internal departments
Target of aql 95%

Executive-NQC

Gokaldas Exports Pvt. Ltd-India

Full-time

September 2016 to July 2018 • Full-time

Responsibilities:

- RQS Audit
- Quality Monitoring & Audit from fabric to Final Packing
- Efficient execution of production plan for on time shipment
- Buyer Co-ordination and follow up
- Line, Mid, Pre-Final & Final inspection as per AQL std.
- Reduce the customer complaints
- Secure the quality proactively in all production process and prevent the problem
- Root cause & corrective action plan for recurring defects
- Conducting pre- production meeting with all details
- Make sure all buyer requirements are being followed in production
- Taking own initiative & responsibility

Buyer Nominated QA

Shahi exports pvt ltd-Karnataka

Full-time

February 2011 to 2016 • Full-time

JCP)-SHAHI EXPORTS PVT LTD from FEB 2011 to 2016

Responsibilities as DQA:

- Reviewing buyer line review meeting points
- Implementing tech spec & follow up on size set stage
- Conducting pre-production meeting with Technical spec and risk analysis
- Reviewing & implementing buyer external pre-production meeting points
- Buyer pattern review before polite run, based on size set approval review
- Implementing buyer quality requirements in pilot run (Cutting, sewing, Finishing)
- Approval of pilot run out put highlighting the challenges to production & quality.
- In line audit at 10% of the Purchase order qty completion as per AQL standard
- Mid line audit at the stage of 50% of purchase order qty completion as per AQL standard
- Pre-final audit at the stage of 80% of purchase order qty completion as per AQL standard
- Final audit at the stage of 100%of purchase order qty completion as per AQL standard
- Offering buyer inspection and co ordination with External Inspection
- Doing Factory capacity and capability audit (FCCA)
- Co-ordination with buyer /merchandiser on order follow ups and quality requirements

LESHARK EXPORTS PVT LTD-TIRUPUR

As a Asst. Manager-Production planning & control from 2007 to 2011

Responsibilities

- Analyzing the feasibility of every style before production plan
- Making schedule for procurement plan and production plan
- Creating technical spec as per the buyer requirement to shop floor to follow up
- Maximizing the utilization of in house facility by systematic plan
- Educating the cutting department for cutting economics to control the cost price of the product
- Controlling the inventory for line production by just in time, to avoid lot mix up
- Giving approval for, color, size set & pattern
- Co-ordination with inter and intra departments on order follow ups and schedules update
- Co-ordinate with quality controllers to ensure the quality standards are met as per the buyer requirement
- Also co-ordinate with testing laboratory for testing of Fabrics & Garments on buyer requirements
- Sending production update to respective merchandiser /Buyers
- Setting alerts on buyer wise, region wise batch management at product/production level, for easy control after garments are made to avoid lot mix up and rejection

Quality control In-charge

le shark exports-Tiruppur, Tamil Nadu

Full-time

2003 to 2010 • Full-time

Responsibilities

- Checking Quality from fabric to final packing
- Random quality check from line production, checking, Ironing & Packing
- Testing the fabrics & garment testing with buyer requirements
- Executing the plan given by PP&C to meet delivery on time
- Final inspection as per AQL standard
- Educating line supervisor and work man on customer quality policies and requirements

Vendor visit and random sample testing as per buyer specification

GAURAVEXPORTS PVT LTD-India

Full-time

2001 to 2003 • Full-time

TIRUPUR

AS an IN-HOUSE LAB-TECHNICIAN - FROM 2001 - 2003

Responsibilities:

- Testing the fabrics and garments as per the buyer requirement and co ordination with buyer on results
- Doing Colorfastness test to rubbing, washing, staining
- Testing woven/Knit fabric samples for GSM, dimensional stability
- Doing test on Button pull test after garments are made
- Vendor visit and random sample testing as per buyer specification
- Implementing the quality parameters to meet buyer tech. spec.
- Shade approvals with buyer specific light

FABRIC INSPECTOR

CELEBRITY FASHION PVT LTD-Chennai, Tamil Nadu

Full-time

1999 to 2001 • Full-time

Responsibilities:

- Analyzing the buyer fabric sample for construction details, yarn quality & Weave structure
- Arranging yarn for desk loom sample weaving
- Organizing material for approved desk loom sample to initial test length meter of 20mtrs
- Sending fabric for pre-shrink process before converting into garments
- Testing the samples on color fastness to light, rubbing, washing
- Testing samples for dimensional stability test
- Testing samples for shrinkage analysis
- Approval of colors, pattern and GSM
- Yarn dyeing follow up with dyeing vendor
- Weaving order follow up with weaving vendor
- Identifying vendors for weaving
- Doing Woven Fabric inspection as per 4-point system on sample yard & bulk production

PERSONAL INFORMATIONS

Date of Birth: 20.04.1978

Nationality: Indian

Religion: Hindu

Sex: Male

Marital Status: Married

Education

DIPLOMA IN HANDLOOM TECHNOLOGY in Textile weaving, processing , textile finishing,, textile design, Fabric analysis

INDIAN INSTITUTE OF HANDLOOM TECHNOLOGY-SALEM - Salem, Tamil Nadu

1995 to 1998

Skills / IT Skills

- Qms , RCA, capa , goals , continuous improvement (10+ years)

Languages

- Tamil - Fluent
- English - Expert
- Kannada - Intermediate
- Hindhi - Intermediate

Awards / Achievements

Six Sigma green belt

June 2022

DMAIC approach

Define

Measure
Analyze
Improve
Control

Additional Information

Aiming and
achieving target with system working sincerely and dedicatively