

Sujeetha Nallaperumal

Planning Manager

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Professional Summary

Strategic and detail-oriented Planning Manager with 5+ years of experience in production planning, capacity management, and supply chain operations in the textile and apparel industry. Proven track record in optimizing resources, reducing lead times, and ensuring 100% on-time delivery. Skilled in cross-functional collaboration, forecasting, and driving process efficiency to support organizational growth.

Core Competencies

- Production Planning & Control
- Capacity Management & Line Balancing
- Fabric & Trim Planning
- Supply Chain & Vendor Management
- T&A (Time & Action) Calendar Management
- Resource Allocation & Cost Control
- ERP Systems
- Data Analysis & MIS Reporting
- Team Leadership & Training

Key Roles & Responsibilities

Planning Manager

[UK Textiles] – [Tirupur] | [05/2025] – Present

- Develop and implement monthly, weekly, and daily production plans aligned with customer orders and factory capacity.
- Forecast material requirements and coordinate with procurement and vendors to ensure uninterrupted supply.
- Monitor WIP (Work in Progress), track order status, and proactively resolve production bottlenecks.
- Collaborate with merchandising, quality assurance, sourcing, and production teams to meet shipment deadlines.
- Prepare capacity utilization and efficiency reports for management, ensuring adherence to delivery commitments.
- Implement lean planning techniques to minimize fabric wastage, excess inventory, and idle time.
- Drive root-cause analysis of planning delays and lead corrective action plans.

- Analyzed production capacity and allocated resources effectively to maximize output
- Generated reports on production progress, bottlenecks, and KPIs for senior management.

Senior Planner

[SCM Garments] – [Tirupur] | [02/2024] – [04/2025]

- Managed production planning for 1300 machines across multiple garments manufacturing lines, optimizing resource allocation to ensure seamless operations.
- Developed strategic production schedules to align with seasonal demand fluctuations, ensuring timely delivery of high-volume orders for international client.
- Maintained daily communication with suppliers, vendors, and QA teams for inspection and approvals.
- Ensured timely availability of trims, fabric, and accessories by close follow-up with procurement team
- regular performance reviews of production processes and implemented improvements to enhance efficiency
- Led end-to-end supply chain coordination, collaborating with procurement, production, and merchandising teams to maintain compliance with client specifications
- Proper planning to check if there is sufficient plant capacity is available to achieve the delivery date specified

Factory Planner

[Gain up Industries] – [Dindigul] | [08/2020] – [12/2022]

- Responsible to monitor and evaluate raw materials, manpower planning, production recording and follow up for 800+ Machines Coordinated with production units for smooth workflow across cutting, sewing, and finishing stages.
- Maintained records of shortages, excess stock, and utilized data for cost-saving recommendations.
- Reported daily production status to senior management with accurate tracking metrics.
- Ensure 100% utilization of men and machines to maximize productivity and minimize cost
- Closely monitoring all pre-production activities (size set, pp meeting, pilot run), and priority-based work progressing
- Production scheduling at the macro level (3 months' line plan) and micro level (2 weeks) to ensure timely delivery of goods with optimal quality
- Intimating the overbooked & under booked months to merchandiser for proper feeding

Education

- B. Tech –Textile technology) – [PSG college of technology, Coimbatore], [2020]

