

25/02/2026

SOCKS - KNITTING OPERATOR GRADE APPROVAL

GRADE	NO OF M/C	No of M/C	NON ATC Eff. %	ATC Eff. %	Quality %	ATT. %	Wage Structure	Validation Months	Normal Wage	Graduate Wage
A+	Any Two Type of M/c	16	>95	>90	>98	>90	Basic+155	6 Months	500	540
A	Any one Type of M/c	16	>90	>85	>98	>90	Basic+100	6 Months	445	485
B	Any one Type of M/c	12	>90	>85	>98	>90	Basic+60	6 Months	405	445
C	Any one Type of M/c	10	>85	>80	>98	>90	Basic+35	6 Months	380	420
D	Any one Type of M/c	6	>80	>75	>98	>88	Basic=345	3 Months	345	385

SOCKS - LINKING,BOARDING,WASHING, COVERING, FORKLIFT (FG) M/C OPERATOR AND BOX CLOSER GRADE APPROVAL

GRADE	SKILL				Total marks	ATT. %	Wage Structure	Validation Months	Normal Wage	Graduate Wage
	A-TECHNICAL	B-QUALITY	C-SAFETY &SOFT	D-MULIT SKILL						
A	25	25	25	25	85%-100 %	>90	Basic+100	6 Months	445	485
B	25	25	25	25	70% - 84 %	>90	Basic+60	6 Months	405	445
C	25	25	25	25	50% - 69%	>90	Basic+35	6 Months	380	420
D	25	25	25	25	BELOW 50 %	>88	Basic=345	3 Months	345	385

SOCKS - GREY STORE AND PACKING GRADE APPROVAL

GRADE	SKILL				Total marks	ATT. %	Wage Structure	Validation Months	Normal Wage	Graduate Wage
	A-TECHNICAL	B-QUALITY	C-SAFETY &SOFT	D-MULIT SKILL						
A	25	25	25	25	85%-100 %	>90	Basic+60	6 Months	385	425
B	25	25	25	25	70% - 84 %	>90	Basic+40	6 Months	365	405
C	25	25	25	25	50% - 69%	>90	Basic+20	6 Months	345	385
D	25	25	25	25	BELOW 50 %	>88	Basic=325	3 Months	325	365

SOCKS - QUALITY TEAM GRADE APPROVAL

GRADE	SKILL				Total marks	ATT. %	Wage Structure	Validation Months	Normal Wage	Graduate Wage
	A-TECHNICAL	B-QUALITY	C-SAFETY &SOFT	D-MULIT SKILL						
A	25	25	25	25	85%-100 %	>90	Basic+60	6 Months	405	445
B	25	25	25	25	70% - 84 %	>90	Basic+40	6 Months	385	425
C	25	25	25	25	50% - 69%	>90	Basic+20	6 Months	365	405
D	25	25	25	25	BELOW 50 %	>88	Basic=345	3 Months	345	385

Sum B.

 Arun K

 Hari.

 Perumal. e

 Gm - Prod

 Dept - Quality

 25/2/26