

T. GUNASEELAN

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CAREER SUMMARY

Having 11 years' experience in Automotive and Automobile industries in Quality control and Manufacturing department.

PROFESSIONAL & INDUSTRIAL EXPOSURE:

TVS SRICHAKRA LTD

Designation : Senior Team member in Quality Control

Duration : Aug 08-2022 to July 31-2025

JOB PROFILE

Rejection Control:

- Capture end to end rejection data and control the Scrap.
- Implement the strategies to minimize the Light defect rejection.
- Analyze the root cause and implement.
- Corrective actions and preventive actions (CAPA) based on severity.
- NCMN and NCR reduction
- Scrap management in tyres classification

Inspection Process:

- Final Inspection of tyres.
- Balancing & Trueness operation of tyres
- Pre-Dispatch inspection of tyres
- Implementing SOPs & CPs for all Process
- Ensure strict adherence to check the tyres as per standard.
- Check the Rubber compound property of viscosity in Mixing process.
- Check the EPI in calendaring process.
- Developing the skill level to the Inspectors

Voice of customer:

- Gather feedback from Customer end and take immediate corrective actions.
- Implement Long-term solutions to address customer concerns.

Audit in Shop floor:

- Poka-Yoke audit
- Control plan audit
- 5s audit
- Poison cake test for Inspectors

ACHIEVEMENTS

- Inner splices open scrap eliminated for all tyres. 60lakhs cost saved per month.
- OE suppliers Unclear and without yellow dot customer complaint eliminated.
- Mixing Compound cured scrap reduction.
- Tread workaway scrap reduction
- Multiple Yellow dot customer complaint eliminated.

APOLLO TYRES LTD

Designation: Team member in Quality control

Duration : Jan 22,2016 to Jul 22,2022

JOB PROFILE

- Improve the yield on Runout and uniformity.
- Reduce E-Rank rejection on Runout and uniformity.
- Ensure and maintain OE customer yield at 100%
- Check the quality of the tyre by visual and X-RAY process.
- Rework the defective tyres after finishing the final process.
- Scrap tracking and giving scrap after finishing X-RAY process.
- Manpower arrangement and shift management of every shift

ACHIEVEMENTS

- Improved Runout and uniformity yield from **90% to 96%**
- Improved OE grade from replacement grade
- Reduction of GT code process
- Reduced runout cycle time from 63sec to 55sec

FORD INDIA PVT.LTD

Designation: Production assembly department (apprentice trainee)

Duration : June 18, 2014 to December 25, 2015

JOB PROFILE

- Body assemblies by spot welding process.
- Body sides assemble in ECOSPORT & FIGO cars.
- Handling spot failure reduction in assemble
- Raise the QIFF for quality issues & validate ICA, PCA

EDUCATIONAL ASPECTS

- B.Tech Mechanical (Part time) from SRM institute of science and technology Chennai with **8.27** CGPA in 2016 to 2019
- Diploma in Mechanical (TOOL & DIE) from Shri Ramana's ABC polytechnic college with **91.29%** in 2012 to 2014

PERSONAL DATA:

- Date of birth : 01.07.1995
- Age : 30 years
- Sex : Male
- Marital status : Married

T. GUNASEELAN