

29 year of experience mainly in Garments manufacturing and proven track record in Industrial Engg, Production & Quality, Manufacturing Excellence – Lean & 6 Sigma

Factory Manager - Whitex Garments - Bangladesh

2nd Dec'24 to till Date

- Order fulfillment against available Capacity & Monthly report to Management about the current improvement in capacity, plan for Capacity constraints if any
- Monthly Loading plan finalization with sewing team, using Optimum utilization of Man, Machine, Method & Material
- Sewing plan vs Actual follow up Daily, monthly & corrective action to meet up planned efficiency & output
- Quality Control systems in place, follow up and regular audits, Team development – Calibration.
- Industrial Engineering activities, Cycle time check, capacity checks, Method improvement, low efficiency lines and operators focus.
- Machine maintenance Downtime reduction, Preventive Maintenance follow up.
- Sample room follow up, pre production activities as per customer Requirements.
- Cutting plan vs actual follow up and problem solving
- Raw material inspection and Supplier score card follow up

Director - Manufacturing Excellence

International Intimates – Quang Ngai Vietnam

1st Apr'2024 - till Nov'24

- Production Management order receipt stage to till Delivery.
- Process improvement & Specialisation in Seamless Knitting, Dyeing and sewing.
- Manufacturing Excellence Project implementation Lean
- Cost control measures implementation (Cost per minute)
- Problem solving thru Kaizen & DMAIC methodology.

OBJECTIVE

Senior level Assignments in Textile & Garments Manufacturing – End to End functions

Quality Manager | Delta Galil Industries - Egypt

Oct'23 - Mar'24

- Accountable for End to End Quality process Raw material inspection to till Final inspection stage.
- Quality assurance from Product development stage to Order execution, like Risk assessment, Pilot & first bulk ownership, method standardization.
- Overview of Testing protocol, Internal process audit & Compliance related work with team
- Dealt with Various customers Namely Costco Adidas, Walmart, Victoria Secret, Organic Basics

Divisional Manager | Victoria Secret & Co.,

June' 12 - Oct' 23

- Handled Multiple vendors across India & delivered 108mn goods without any callouts from customer
- Right first time improvement across factories thru standardized Quality systems in place.
- Training Factory certified auditors and periodical evaluation.
- Raw material score card and Quality issue resolution.
- Expert in Factory Technical audits End to End Capability assessments.

Factory Manager | Page Industries - Bangalore, India

May'll - May'l2

- Setup completely new production unit from Machinery selection, planning, Manpower recruitment, Training and Layouts etc,
- Develop Floor staff to handle day to day activities and long term plan for their growth.
- Capacity planning and execution of orders Total accountability

Production Technical & Quality head | Intimate Fashions India Pvt Ltd., Chennai, India

Jan'03 - Apr'11

SKILLS

Qualified Industrial Engineer - method Study, Time study etc.,

GSD Lincene from Uk certified

Fit reviews and attended live sessions at MAST HKG & Srilanka

Good Communicator can able to connect and influence from Sr. level management to Ground level team to attain Business objectives

Technical Knowledge – Has proven track record by executing successful launch of New styles

Skilled in Production and Quality Management

Adroit in Process improvement projects execution

- Pre production activities setup and ensure Quality assurance setup work effectively.
- Production process control and achieve daily production targets to ensure delivery commitments are met.
- Transforming the production Lines from Generation 1 to Generation 3 setup.

Sr.Engineer | Hanil Lear India Pvt Ltd., Chennai, India

May 2000 – Jan 2003

- Capacity planning and Production line setup.
- Method Standardisation
- Manpower Optimisation & Automation projects.
- Material Handling equipment planning and procurement.

Engineer | The KCP Ltd., Chennai, India

Feb'95 - May '2000

- All Industrial Engineering functions.
- Incentive scheme administrator
- Kaizen / Suggestion scheme administrator

Educatiion:

- Masters in Business Administration | Madras University -
- Graduate In Industrial Engineering Indian Institute of Industrial Engg. Navi Mumbai -
- Post graduate course in Business Administration Loyala Institute of Business Admn.
- GSD certified practitioner from UK
- Bullet Proof Managers from Crestcom
- Human operating system from L brands
- Lean yellow belt certification from MAS Holdings
- Six Sigma green belt from MSME.
- Continual Education programme IIT Madras

Personal Details:

Date of Birth:10th October 1975Passport No.:Z4713022 Valid till 2028

Languages Known : English, Tamil, Telugu – Fluent Hindi & Kannada – understand & speak



Martial Status : Married